



**CP06-N0028**

**Polyamide 6**

40% Glass Fiber Reinforcement, Heat Stabilized, w/ Lube

5401 N Hwy 41 / Suite 1000 Evansville, IN 47711 • Phone: 812.426.1350 • FAX: 888.855.3671 • www.cpptech.com

Physical	Method	Typical Value	Units
Specific Gravity	ASTM D792	1.45	
Mold Shrink, Flow: 0.125 in	ASTM D955	0.003	in/in

**Impact**

Notched Izod Impact (.125 in) 73°F	ASTM D256	2.0	ft-lbs/in
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**Mechanical**

Tensile Strength @ Break	ASTM D638	25,000	psi
Tensile Elongation @ Break	ASTM D638	3.0	%
Flexural Modulus	ASTM D790	1,400,000	psi

**Thermal**

Deflection Temperature Under Load			
66 psi	ASTM D648	415	°F
264 psi	ASTM D648	395	°F

Information provided is based on typical values from reliable procedures. Values are based on natural or black materials unless otherwise noted. No guarantees or warranties of any kind are expressed or implied. Users are responsible for determining the suitability of the product for their intended application.

**Recommended Processing Parameters**

Drying Temperature	180°F
Drying Time	3.0 - 4.0 Hours
Suggested Max Moisture	0.15%
Rear Temperature	480 - 520 °F
Middle Temperature	490 - 530 °F
Front Temperature	500 - 540 °F
Nozzle Temperature	500 - 540 °F
Processing (Melt) Temperature	480 - 540 °F
Mold Temperature	160 - 200 °F

CPPT recommended processing parameters are meant to serve as guidelines only and are not intended to be used for specification purposes. Conditions should be adjusted to optimize material performance with the equipment part design and tooling.