



CP51-N0003

Polycarbonate / ABS Alloy

Medium Flow, High Impact, Good Low Temp Impact

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Physical	Method	Typical Value	Units
Melt Flow @ 260°C / 5.0kg	ASTM D1238	12	g/10 min
Specific Gravity	ASTM D792	1.13	
Mold Shrink, Linear Flow (.125 in)	ASTM D955	0.006	in/in

Impact

Notched Izod Impact (.125 in)			
73°F	ASTM D256	10.0	ft-lbs/in
-22°F	ASTM D256	7.5	ft-lbs/in

Mechanical

Tensile Strength @ Yield	ASTM D638	7,500	psi
Tensile Elongation @ Break	ASTM D638	175	%
Flexural Strength @ Yield	ASTM D790	13,000	psi
Flexural Modulus	ASTM D790	300,000	psi

Thermal

Deflection Temperature Under Load			
.125 in, 66 psi	ASTM D648	250	°F
.125 in, 264 psi	ASTM D648	216	°F

Information provided is based on typical values from reliable procedures. Values are based on natural or black materials unless otherwise noted. No guarantees or warranties of any kind are expressed or implied. Users are responsible for determining the suitability of the product for their intended application.

Recommended Processing Parameters

Drying Temperature	225°F
Drying Time	3.0 - 4.0 Hours
Suggested Maximum Moisture Content	0.05%
Rear Temperature	470 - 530 °F
Middle Temperature	480 - 540 °F
Front Temperature	480 - 540 °F
Nozzle Temperature	490 - 540 °F
Processing (Melt) Temperature	490 - 540 °F
Mold Temperature	160 - 200 °F

CPPT recommended processing parameters are meant to serve as guidelines only and are not intended to be used for specification purposes. Conditions should be adjusted to optimize material performance with the equipment part design and tooling.