



CP51-N0033

Polycarbonate / ABS Alloy

10% Glass Fiber Filled, UV Stabilized, Good Mold Release

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Physical	Method	Typical Value	Units
Melt Flow @ 260°C / 5.0kg	ASTM D1238	20	g/10 min
Specific Gravity	ASTM D792	1.20	
Mold Shrink, Linear Flow (.125 in)	ASTM D955	0.004	in/in

Impact

Notched Izod Impact (.125 in) 73°F	ASTM D256	2.7	ft-lbs/in
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Mechanical

Tensile Strength @ Break	ASTM D638	9,000	psi
Tensile Elongation @ Break	ASTM D638	7.0	%
Flexural Strength	ASTM D790	15,000	psi
Flexural Modulus	ASTM D790	550,000	psi

Thermal

Deflection Temperature Under Load			
66 psi	ASTM D648	280	°F
264 psi	ASTM D648	255	°F

Information provided is based on typical values from reliable procedures. Values are based on natural or black materials unless otherwise noted. No guarantees or warranties of any kind are expressed or implied. Users are responsible for determining the suitability of the product for their intended application.

Recommended Processing Parameters

Drying Temperature	225°F
Drying Time	3.0 - 4.0 Hours
Suggested Maximum Moisture Content	0.02%
Rear Temperature	480 - 520 °F
Middle Temperature	480 - 540 °F
Front Temperature	500 - 560 °F
Nozzle Temperature	500 - 560 °F
Processing (Melt) Temperature	520 - 560 °F
Mold Temperature	160 - 210 °F

CPPT recommended processing parameters are meant to serve as guidelines only and are not intended to be used for specification purposes. Conditions should be adjusted to optimize material performance with the equipment part design and tooling.